



---

Flycutting info

L99 VVT

Exhaust valve reliefs are sufficient, no cutting needed on exhaust side.

Intake flycutting will be needed when milling on the following.

SS2VVT you can mill .015 without cutting OR run a thin gasket. Beyond that, flycut the same amount you mill and/or reduce with thin gasket.

SS3VVT you can mill .010 OR run a thin gasket without cutting. Beyond that, flycut the same amount you mill and/or reduce with thin gasket.

SS4VVT you have to flycut .035 on stock unmilled heads and stock gaskets. Beyond that, flycut the same amount you mill and/or reduce with thin gasket on top of the .035. (example .040 mill would need a .075 cut)

LS3

Exhaust reliefs will need cut as well as intake reliefs when cutting is required due to the flat top piston.

SS2 and below can mill .020 and/or thin gasket. Beyond that, flycut the same amount you mill and/or reduce with thin gasket.

SS3 can run mill .010 and/or run thin gasket. Beyond that, flycut the same amount you mill and/or reduce with thin gasket.

SS4 No Fly Cut Will need Flycut the same amount you mill and/or reduce with thin gasket.

SS4 Flycut you have to flycut .035 on stock unmilled heads and stock gaskets. Beyond that, flycut the same amount you mill and/or reduce with thin gasket on top of the .035. (example .040 mill would need a .075 cut)

LT1

Intake reliefs only

S1-3LT you can run a thin gasket or mill .010. Beyond that, flycut the same amount you mill and/or reduce with thin gasket.

SS4LT you need to flycut any amount you mill and or get from a thin gasket

Track Attack will need .080 cut on unmilled heads and stock gaskets. Beyond that, flycut the same amount you mill and/or reduce with thin gasket on top of the .035. (example .020 mill would need a .105 cut)

